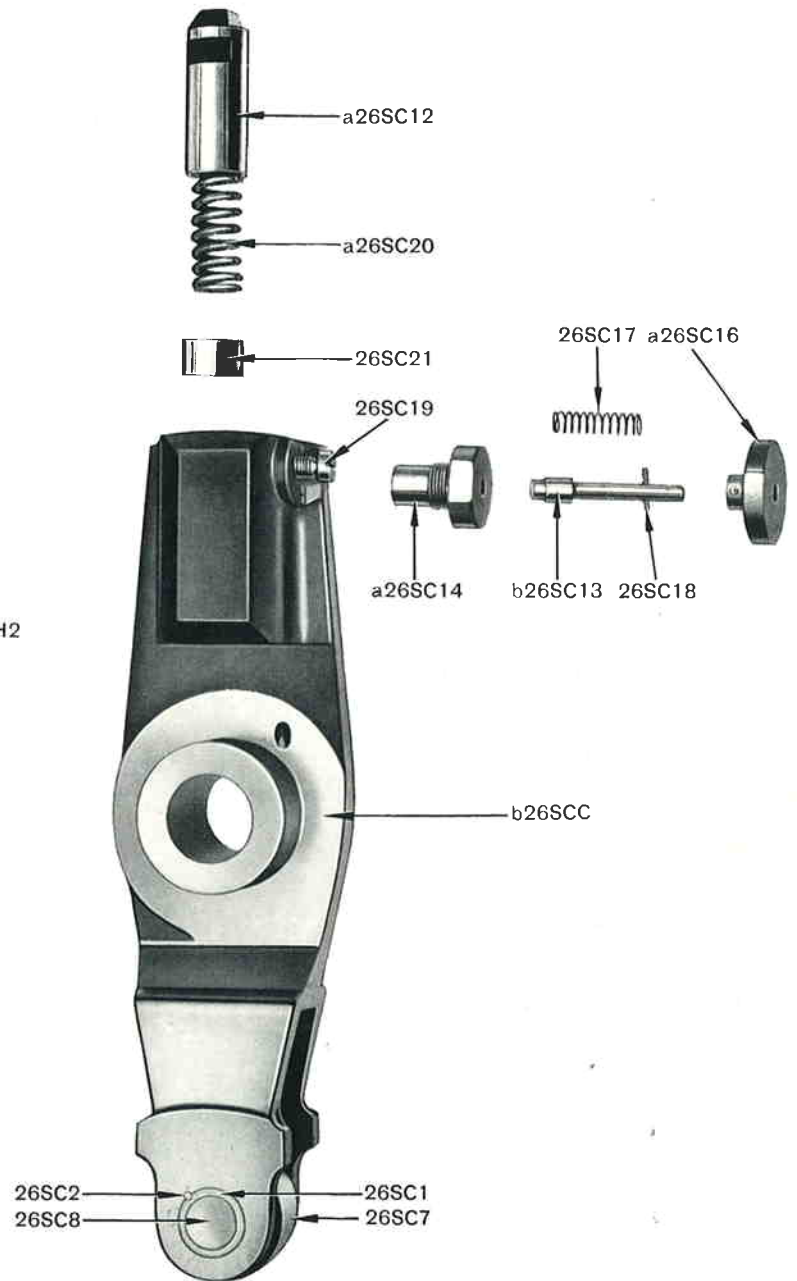
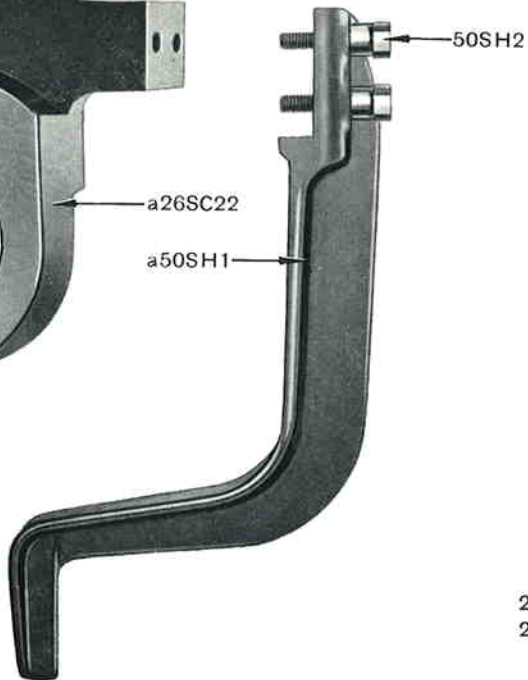
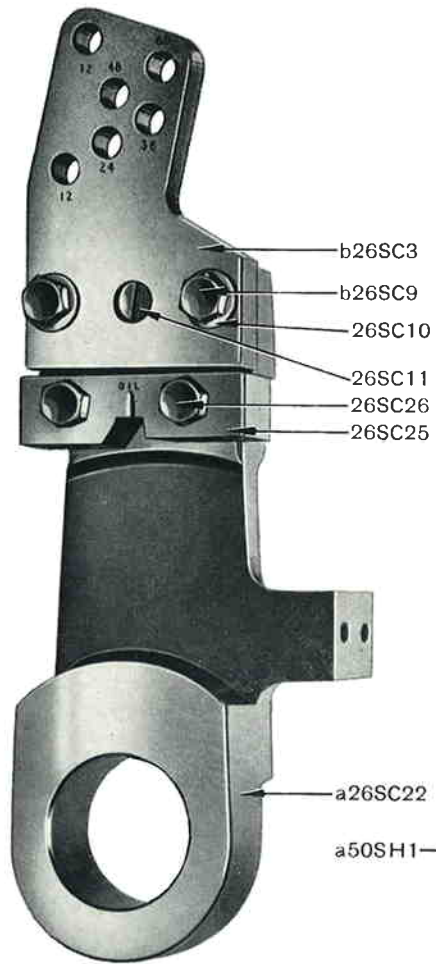


26SC

b26SCC*	Type Carrier Cam Lever	a26SC14	Plunger Lock Pin Bush	a26SC12, b26SC13, a26SC14,
26SC1†	Bush (2)	a26SC16†	Plunger Lock Pin Knob	a26SC16, 26SC17, 18 and 19,
26SC2†	Bush Pin (2)	26SC17	Plunger Lock Pin Spring	a26SC20, 26SC21, a26SC22,
b26SC3	Extension	26SC18	Plunger Lock Pin Knob Taper Pin, $\frac{3}{32}'' \times \frac{5}{8}''$	26SC25, 26SC26(2)
26SC7†	Roller	26SC19	Plunger Set Screw	*b26SCC consists of b26SC, 26SC1(2),
26SC7r1†	Roller, .005" oversize	a26SC20	Plunger Spring	26SC2(2), 26SC7 and 8
26SC8†	Roller Pin	26SC21	Plunger Spring Cup	†Can be fitted only at Workshops
b26SC9	Extension Bolt (2), $\frac{5}{16}'' \times 1\frac{1}{8}''$, hexagon	a26SC22	Releasing Lever	
26SC10	Extension Bolt Washer (2)	26SC25	Releasing Lever Latch	
26SC11	Extension Eccentric	26SC26	Releasing Lever Latch Screw (2)	
a26SC12	Plunger	<i>Xb26SC</i>	Type Carrier Cam Lever group; consists of b26SCC, b26SC3, b26SC9(2), 26SC10(2), 26SC11,	
b26SC13†	Plunger Lock Pin			

50SH

a50SH1	Pump Driving Rod Release Trip Bracket
50SH2	Pump Driving Rod Release Trip Bracket Screw (2)



11SA

11SA Main Stand Cover

12SA

12SA Main Stand Cover, inside

26SBc26SB1B* **Driving Shaft (rear) Sliding Gear Guard** (also for Pulley Clutch Gear)26SB2 Screw (2), $\frac{1}{4}'' \times \frac{5}{8}''$, to Camshaft Stand and Safety Rod Lever Fulcrum Pin

26SB3 Oil Pipe

Xb26SB Driving Shaft (rear) Sliding Gear Guard (also for Pulley Clutch Gear) group; consists of c26SB1B, 26SB2(2)

*c26SB1B consists of c26SB1, 26SB3

9SC**Camshaft Stand**

9SC10 Cover, for Oil Hole

13SCc13SC **Gear Guard, front**13SC1 Screw, short, $\frac{1}{4}'' \times \frac{7}{16}''$, to Camshaft Stand13SC2 Screw, long, $\frac{1}{4}'' \times 1\frac{5}{16}''$, to Camshaft Stand

a13SC3 Cover Plate

13SC4 Cover Plate Screw, $\frac{3}{16}'' \times \frac{7}{32}''$, to Guard*13SC7* Cover Plate Screw (2), $\frac{3}{16}'' \times \frac{5}{16}''$, to Guard*13SC8* Cover Plate Washer (2)*Xb13SC* Gear Guard group; consists of b13SC, 13SC1 and 2, a13SC3, 13SC4, 13SC7(2), 13SC8(2)**14SC**14SC **Gear Vernier**14SC1 Screw (2), $\frac{1}{8}'' \times \frac{1}{4}''$, to Guard*X14SC* Gear Vernier group; consists of 14SC, 14SC1(2)**20SC**c20SC **Oil Pan**a20SC2 Screw, long (2), $\frac{1}{4}'' \times 3\frac{5}{8}''$, to Camshaft Stand20SC3 Screw, short (2), $\frac{1}{4}'' \times 1\frac{15}{16}''$, to Camshaft Stand

20SC6 Oil Scraper, small

20SC7 Oil Scraper Screw (2), $\frac{3}{16}'' \times \frac{5}{16}''$

20SC8 Plug, Oil Level

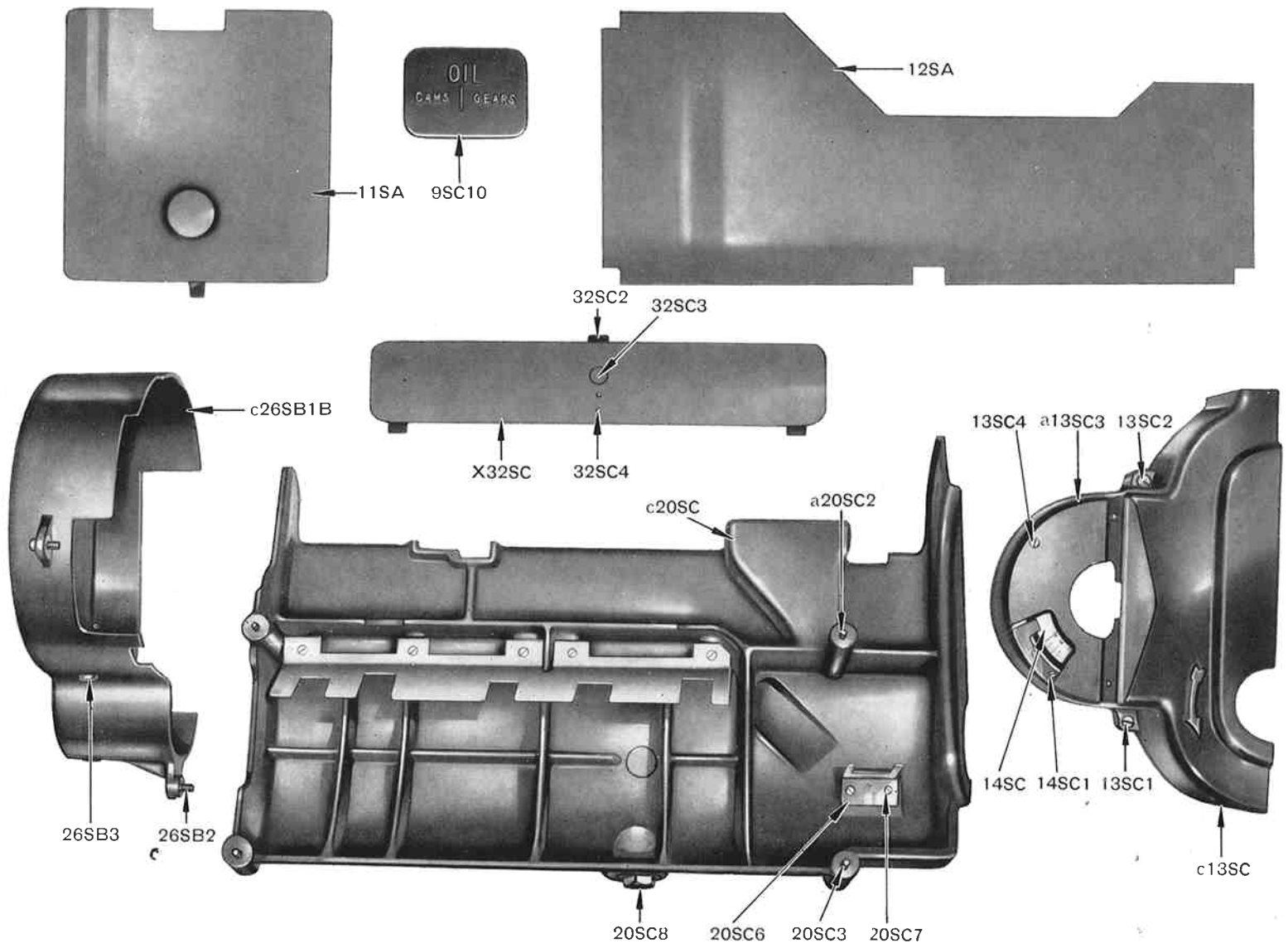
Xc20SC Oil Pan group; consists of c20SC, a20SC2(2), 20SC3(2), 20SC6, 20SC7(2), 20SC8**32SC***32SC1* **Camshaft Stand Cover** (not supplied separately, order X32SC)

32SC2 Clip

32SC3 Handle

32SC4 Clip Rivet (2)

X32SC Camshaft Stand Cover group; consists of 32SC1, 2 and 3, 32SC4(2)



ISA

- a1SA Air Hose, 27" long
 1SA1 Coupler Pipe, iron
 1SA2 Coupler Pipe Clip
 1SA3 Coupler Pipe Clip Screw (2),
 $\frac{5}{32}'' \times \frac{5}{16}''$ to Galley Bracket
X1SA Air Hose group; consists of a1SA,
 1SA1 and 2, 1SA3(2)

2SA

- 2SA Air Nozzle, 5-13 point and didot
 Moulds
 2SA1 Union Nipple
 2SA2 Union Nipple Nut, knurled
X2SA Air Nozzle, 5-13 point and didot
 Moulds, group; consists of
 2SA, 2SA1 and 2

3SA

- a3SA Air Nozzle, 14-72 point and didot
 Moulds
 3SA1 Union Nipple
 3SA2 Union Nipple Nut, knurled
Xa3SA Air Nozzle, 14-72 point and didot
 Moulds, group; consists of
 a3SA, 3SA1 and 2

4SA

- 4SA Air Nozzle Holder
 4SA1 Nipple
 4SA2 Nipple Fixing Pin, in Holder
X4SA Air Nozzle Holder group; consists of
 4SA, 4SA1 and 2

5SA

- a5SA Air Supply Pipe, iron, $\frac{1}{4}'' \times 6\frac{1}{8}''$
 5SA1 Air Supply Pipe, iron, $\frac{1}{4}'' \times 1\frac{3}{8}''$
 5SA2 Air Supply Pipe, iron (2), $\frac{1}{4}'' \times 3\frac{3}{8}''$
 5SA3 Air Supply Pipe, iron, $\frac{1}{4}'' \times 10\frac{15}{16}''$
 5SA4 Air Supply Pipe, iron, $\frac{1}{4}'' \times 20''$
 5SA5 Elbow (1) or (4), 90°
 5SA6 Elbow (1) or (2), 135° (see Plate 38)
 5SA7 Union
 5SA10 Union Packing, rubber
 5SA11 Cock
 5SA12 Air Supply Pipe, iron, $\frac{1}{4}'' \times 6\frac{3}{4}''$,
 AIR BLOWER ATTACHMENT
 (see Plate 38)
 5SA14* Air Supply Pipe, iron, $\frac{1}{4}'' \times 1\frac{3}{8}''$,
 AIR BLOWER ATTACHMENT
 5SA15 Nipple, $\frac{1}{4}''$ (see Plate 38)
 a5SA16 Hose (see Plate 38)
 a5SA17 Hose Clip (2) (see Plate 38)
 5SA18 Nozzle (2), for Hose (see Plate 38)
X5SA Air Supply Pipe group; consists of
 a5SA, 5SA1, 5SA2(2), 5SA3 and 4
 5SA5(4), 5SA6 and 7,
 5SA10 and 11
*Xa5SA** Air Supply Pipe group; consists of
 5SA5, 5SA6(2), 5SA7, 5SA10,
 5SA12 to 15 inclusive
Xb5SA Air Supply Pipe group; consists of
 5SA5, 5SA6(2), 5SA12, 5SA15,
 a5SA16, a5SA17(2), 5SA18(2)

*Attachments supplied prior to
 14th March, 1946, were equipped
 with these parts

6SA

- 6SA Air Supply Pipe, iron, $\frac{1}{4}'' \times 3\frac{1}{4}''$
 a6SA1 Cock
 a6SA2 Elbow, 90°, $\frac{1}{4}''$
 6SA4 Union
 6SA7 Union Packing, rubber
 a6SA8 Nipple, reducing, $\frac{1}{2}'' \times \frac{1}{4}''$
X6SA Air Supply Pipe group; consists of
 6SA, a6SA1 and 2, 6SA4, 6SA7,
 a6SA8

8SA

- 8SA Gas Supply Pipe, iron, $\frac{1}{4}'' \times 1\frac{3}{8}''$
 8SA1 Gas Supply Pipe, iron, $\frac{1}{4}'' \times 6\frac{3}{8}''$
 8SA2 Gas Supply Pipe, iron, $\frac{1}{4}'' \times 10\frac{15}{16}''$
 8SA3 Elbow (3), 90°
 8SA4 Nipple, $\frac{1}{4}''$, for Hose
*X8SA** Gas Supply Pipe group; consists of
 8SA, 8SA1 and 2, 8SA3(3), 8SA4

*For Super Casters equipped with Gas
 or Gas - Electric medium
 Melting Pot

9SA

- 9SA Gas Supply Pipe, iron (2), $\frac{1}{4}'' \times 1\frac{3}{8}''$
 9SA2 Cock, $\frac{1}{4}'' \times \frac{1}{4}''$
 9SA3 Elbow, 90°
 9SA4 Union
 9SA7 Union Packing, rubber
 9SA8 Nipple, reducing, $\frac{1}{2}'' \times \frac{1}{4}''$
*X9SA** Gas Supply Pipe group; consists of
 9SA(2), 9SA2, 3 and 4, 9SA7 and 8

*For Super Casters equipped with Gas
 or Gas - Electric medium
 Melting Pot

10SA**Main Stand**

- 10SA4 Support, for Water Pipes
 10SA6 Support Cap Screw, long, $\frac{3}{16}'' \times 1\frac{1}{16}''$
 10SA7 Support Screw, $\frac{5}{16}'' \times \frac{15}{16}''$,
 to Main Stand
 10SA11 Support Cap Screw, short,
 $\frac{3}{16}'' \times \frac{15}{16}''$

14SA

- b14SA Type Carrier Cam Lever Guard
 a14SA1 Screw (2), $\frac{3}{16}'' \times \frac{7}{16}''$, to Water
 Service Bracket
Xb14SA Type Carrier Cam Lever Guard
 group; consists of b14SA,
 a14SA1(2)

15SA

- a15SA Water Drain Pipe, iron, $\frac{3}{8}'' \times 2\frac{1}{4}''$
 15SA1 Elbow, 90°
 15SA2* Union
 15SA5* Union Packing, rubber
 15SA6 Tee
 15SA7 Vent Pipe
 15SA8 Nipple, reducing, $\frac{1}{2}'' \times \frac{3}{8}''$
*Xa15SA** Water Drain Pipe group; consists of
 a15SA, 15SA1 and 2, 15SA5 to
 8 inclusive
Xb15SA Water Drain Pipe group; consists of
 a15SA, 15SA1, 15SA6, 7 and 8

*Super Casters numbered prior to
 70728 were equipped with these
 parts

16SA

- a16SA† Water Drain Pipe, iron, $\frac{3}{8}'' \times 1\frac{3}{4}''$
 b16SAA* Water Drain Pipe, copper, Part 1
 16SA1† Water Drain Pipe, iron, $\frac{3}{8}'' \times 2\frac{1}{4}''$
 a16SA2 Water Drain Pipe, iron, bent
 16SA5† Water Drain Pipe, iron (2), $\frac{3}{8}'' \times 18''$
 a16SA5A† Water Drain Pipe, copper, Part 2
 16SA6 Water Drain Pipe, copper, bent
 (see Plate 5)
 16SA7† Elbow (4), 90°
 16SA8† Elbow, 135°
 16SA9 End, copper (see Plate 5)
 16SA10† Union
 16SA13† Union Packing, rubber
 16SA14 Union, brass
 16SA15† Nipple, $\frac{3}{8}''$
 16SA16 Connector, to Bracket
 16SA17 Nut (2) (not supplied separately,
 order b16SAA)
 16SA18 Union
 16SA19 Connector, to Tee
 16SA20 Nut (2) (not supplied separately,
 order a16SA5A)

Xa16SA† Water Drain Pipe group; consists of
 a16SA, 16SA1, a16SA2, 16SA4,
 16SA5(2), 16SA6, 16SA7(4),
 16SA8, 9 and 10, 16SA13, 14
 and 15

Xb16SA† Water Drain Pipe group; consists of
 b16SAA, a16SA5A, 16SA6,
 16SA9, 16SA14, 16SA16, 16SA18
 and 19

*b16SAA consists of b16SA,
 16SA17(2)

†a16SA5A consists of a16SA5,
 16SA20(2)

‡Super Casters numbered prior to
 70728 were equipped with these
 parts

§Can be fitted only at Workshops

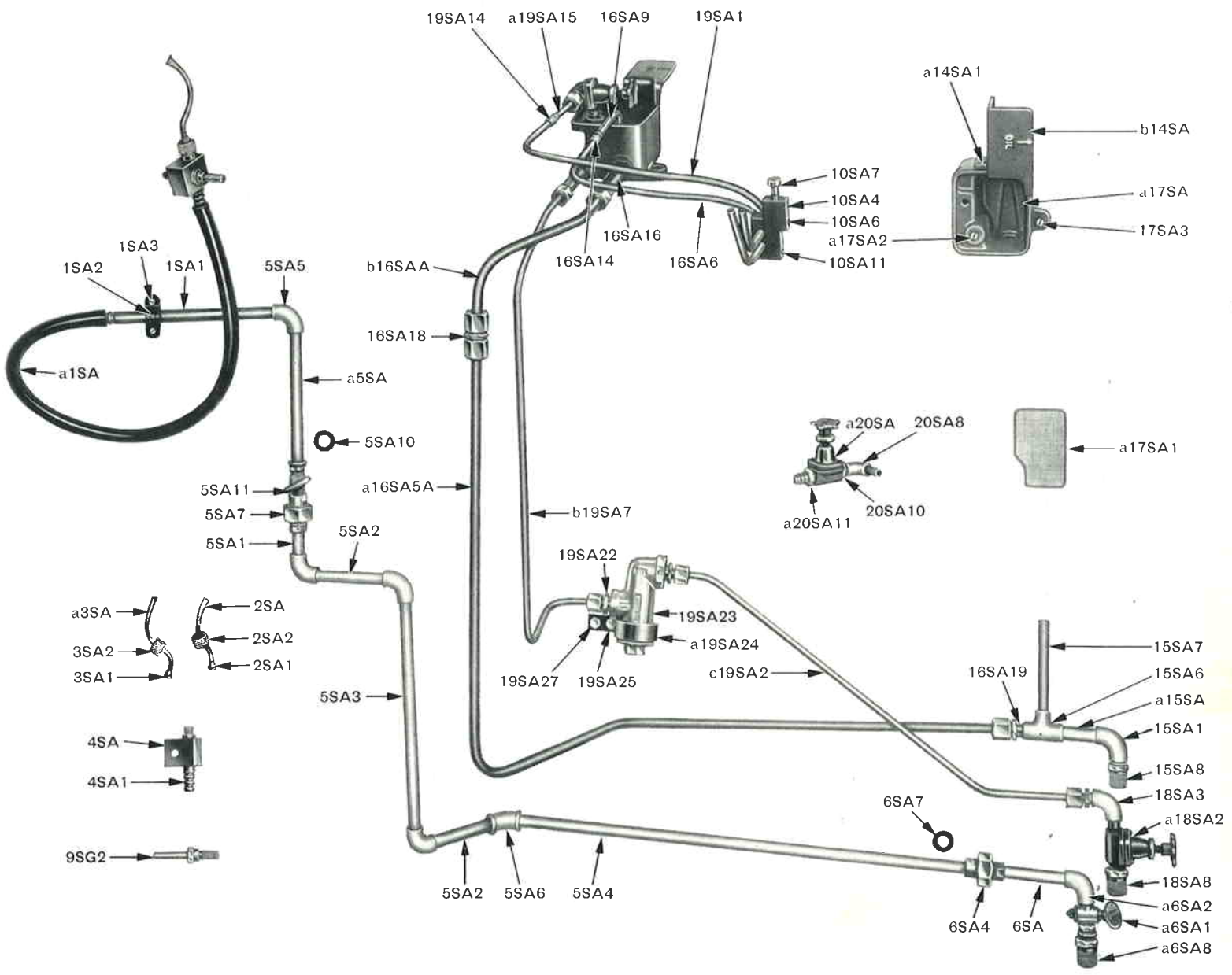
17SA

- a17SA Water Service Bracket
 a17SA1 Screen
 a17SA2 Screw, long, $\frac{1}{4}'' \times 2\frac{7}{8}''$,
 to Camshaft Stand
 17SA3 Screw, short, $\frac{1}{4}'' \times \frac{5}{8}''$,
 to Camshaft Stand
Xa17SA Water Service Bracket group;
 consists of a17SA, a17SA1 and 2,
 17SA3

18SA

- 18SA* Water Supply Pipe, iron, $\frac{1}{4}'' \times 3\frac{3}{8}''$
 18SA1 Water Supply Pipe, iron, $\frac{1}{4}'' \times 1\frac{3}{8}''$
 a18SA2 Valve
 18SA3 Elbow, 90°
 18SA4* Union
 18SA7* Union Packing, rubber
 18SA8 Nipple, reducing, $\frac{1}{2}''$ to $\frac{1}{4}''$
 18SA9 Connector
 18SA10 Valve Diaphragm
*X18SA** Water Supply Pipe group; consists of
 18SA, 18SA1 to 4 inclusive,
 18SA7 and 8
Xb18SA Water Supply Pipe, iron, group;
 consists of 18SA1, a18SA2,
 18SA3, 18SA8 and 9

*Super Casters numbered 70492 to
 70727 inclusive were equipped
 with these parts



9SG

- b9SGG* Galley Bracket
 c9SGG† Galley Bracket, Orderly and Type Tray Box Attachment
 9SG1 Screw (5), $\frac{3}{8}'' \times \frac{7}{8}''$, to Main Stand
 9SG2 Screw, to Main Stand, and Support for Air Nozzle Holder (see Plate 10)
 Xb9SG Galley Bracket group; consists of b9SGG, 9SG1(5), 9SG2
 *b9SGG consists of b9SG, Xa26SG
 †c9SGG consists of c9SG, Xa26SG

10SG

- 10SG Galley Clamp
 10SG1 Screw, knurled, to Galley Bracket
 10SG2 Setting Screw, knurled
 X10SG Galley Clamp group; consists of 10SG, 10SG1 and 2

11SG

- a11SG Galley Plate, point
 b11SG Galley Plate, didot
 11SG1 Screw (16), $\frac{3}{16}'' \times \frac{3}{8}''$, countersunk to Galley Bracket
 Xc11SG Galley Plate, point, group; consists of a11SG, 11SG1(16)
 Xd11SG Galley Plate, didot, group; consists of b11SG, 11SG1(16)

12SG

- 12SG Galley Side Wall, Leads
 12SG1 Locating Stud, to Galley Bracket
 12SG2 Locating Stud Nut, knurled
 X12SG Galley Side Wall group; consists of 12SG, 12SG1 and 2

20SG

- 20SG Lead Stacker Support Block (2), for Leads
 20SG1 Pad (2)
 20SG2 Pad Screw (8), $\frac{5}{32}'' \times \frac{5}{16}''$, countersunk
 X20SG Lead Stacker Support Block, for Leads, group (2); each consists of 20SG, 20SG1, 20SG2(4)

21SG

- b21SG Lead Support, adjustable (2)
 a21SG1 Spring (2)
 21SG2 Spring Screw (4), $\frac{3}{16}'' \times \frac{5}{16}''$, to Galley Bracket
 Xb21SG Lead Support group (2); each consists of b21SG, a21SG1, 21SG2(2)

22SG

- 22SG* Length Gauge
 a22SG Length Gauge
 22SG1 Jaw, fixed
 22SG2 Jaw Screw (3), $\frac{3}{16}'' \times \frac{3}{8}''$
 22SG3 Jaw, sliding
 22SG4 Jaw Clamp
 22SG5 Jaw Clamp Screw, knurled
 22SG6* Screw (2), $\frac{3}{16}'' \times \frac{1}{2}''$, to Galley Bracket

- a22SG6 Screw (2), $\frac{3}{16}'' \times \frac{5}{16}''$, to Bracket
 22SG7 Bracket
 22SG8 Bracket Screw (3), $\frac{1}{4}'' \times \frac{3}{4}''$, to Galley Bracket
 X22SG* Length Gauge group; consists of 22SG, 22SG1, 22SG2(3), 22SG3, 4 and 5, 22SG6(2)
 Xa22SG Length Gauge group; consists of a22SG, 22SG1, 22SG2(3), 22SG3, 4 and 5, a22SG6(2), 22SG7, 22SG8(3)

*Super Casters numbered prior to 70639 were equipped with these parts

26SG

- a26SG* Speed Index Plate
 a26SG1 Screw (4), to Galley Bracket
 Xb26SG* Speed Index Plate group; consists of a26SG, a26SG1(4)

*Can be fitted only at Workshops

27SG

- a27SG Tool Tray
 a27SG1 Screw (2), $\frac{1}{4}'' \times \frac{1}{2}''$, to Galley Bracket
 Xa27SG Tool Tray group; consists of a27SG, a27SG1(2)

28SG**FOR USE WITH FURNITURE MOULD ONLY**

- a28SG* Furniture Guide
 a28SG1 Stop, for Lead Stacker
 28SG2 Stop Screw, $\frac{3}{16}'' \times \frac{5}{16}''$
 Xa28SG* Furniture Guide group; consists of a28SG, a28SG1, 28SG2

*To secure this Guide to the Main Stand use the Screw a6SG3, Collar 6SG14 and Washer 6SG15 supplied as part of the Super Caster equipment

29SG

- 29SG1 Matrix Box Tray
 29SG4 Screw (2), $\frac{1}{4}'' \times \frac{1}{2}''$, to Galley Bracket
 29SG5 Screw, $\frac{1}{4}'' \times \frac{1}{2}''$, hexagon, to Galley Bracket
 X29SG Matrix Box Tray group; consists of 29SG1, 29SG4(2), 29SG5

34SG**FURNITURE TRIMMER**

- 34SG1G* Blade
 34SG2 Blade Adjusting Nut, knurled
 34SG3 Blade Adjusting Nut Stud, in Body
 34SG4 Blade Spring
 34SG5 Blade Spring Stop Pin, in Blade
 34SG6 Blade Spring Stop Pin, in Body
 34SG7G† Body
 34SG8 Cover
 34SG9 Cover Screw (4), $\frac{1}{4}'' \times \frac{7}{8}''$, to Body
 34SG10G† Lever
 34SG11 Lever Fulcrum Pin, in Body
 34SG12 Lever Pin, for operating Blade
 34SG13 Stop Plate
 34SG14 Stop Plate Screw, $\frac{1}{4}'' \times \frac{1}{2}''$, to Body

- 34SG15 Stop Post, in Body
 34SG16 Thumb Screw (2), to Galley Bracket
 34SG17 Tray
 34SG18 Tray Screw, through Stop Plate, to Body
 X34SG Furniture Trimmer group; consists of 34SG1G, 34SG2, 34SG4, 34SG6, 34SG7G, 34SG8, 34SG9(4), 34SG10G, 34SG13, 14 and 15, 34SG16(2), 34SG17 and 18
ORDER BY ATTACHMENT SYMBOL 24SU1
 *34SG1G consists of 34SG1, 34SG5
 †34SG7G consists of 34SG3, 34SG7, 34SG11
 ‡34SG10G consists of 34SG10, 34SG12

2SL

- 2SL1 Galley, 8"

55SL**WOODEN CORED QUOTATIONS**

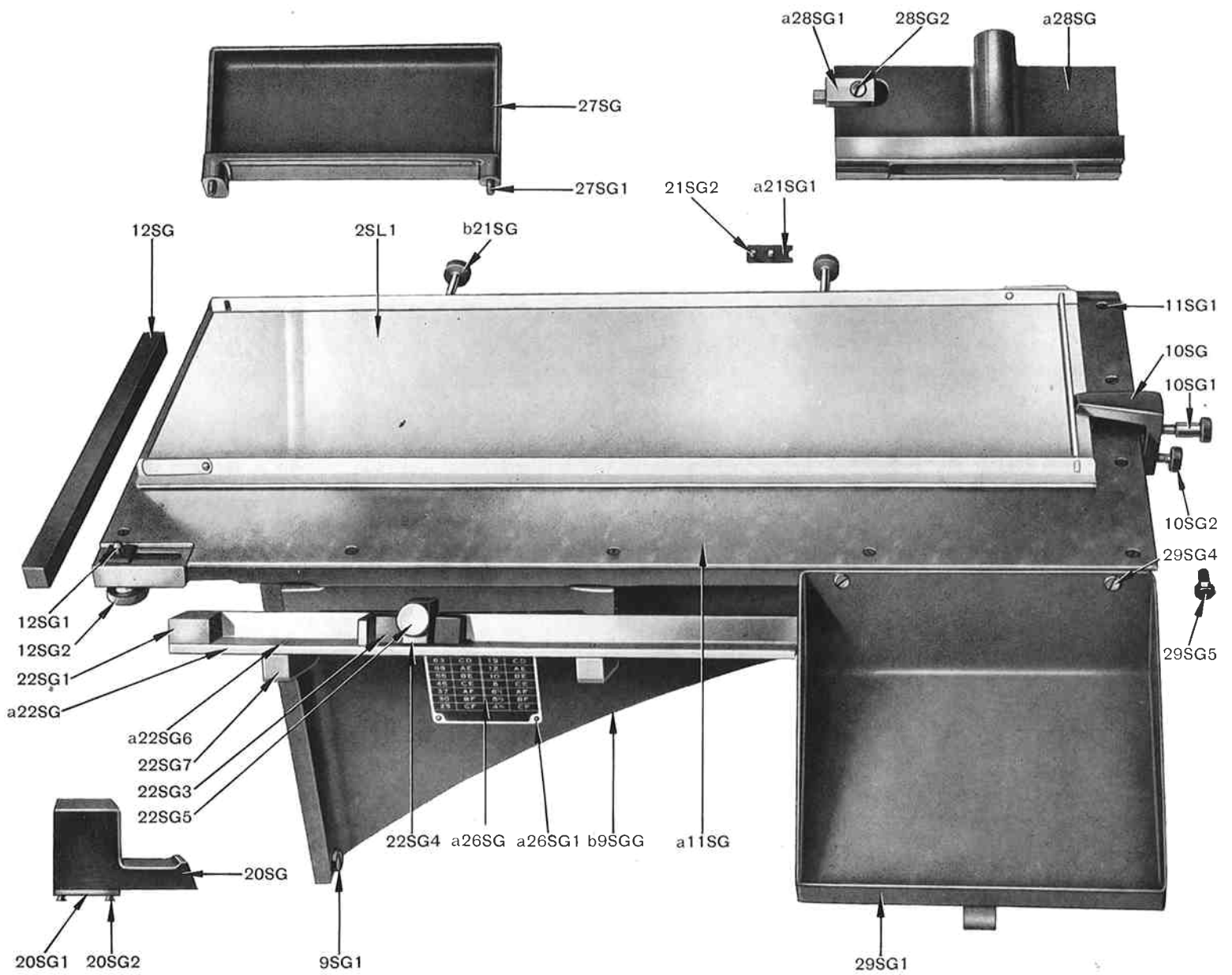
- 55SL1† Quotation Core, steel, specify quotation height
 55SL1 assd.*† Quotation Core, steel, specify quotation height, assembled
 55SL2§ Quotation Core, steel, specify quotation height
 55SL2 assd.†: Quotation Core, steel, specify quotation height, assembled
 55SL3†|| Quotation Core, wood
 55SL4§|| Quotation Core, wood
 55SL5 Needle (4)
 55SL6 Needle Lock Screw (2)
 *55SL1 assd. consists of 55SL1, 55SL5(4), 55SL6(2)
 †55SL2 assd. consists of 55SL2, 55SL5(4), 55SL6(2)
 ‡72 × 72 Point and Didot
 §72 × 36 Point and Didot
 ||Order quantity as required

56SL**QUOTATION CORES (WOOD) LOADING FIXTURE**

- 56SL1 Base
 56SL2 Locating Block
 56SL3 Locating Block Screw (2), $\frac{3}{16}'' \times \frac{7}{16}''$, through Base
 56SL4 Locating Block Screw Washer (2)
 56SL5 Locating Plate
 56SL6 Screw (2), $\frac{3}{16}'' \times \frac{13}{16}''$, through Fixture and Galley Plate, to Bracket
 X56SL Quotation Cores (wood) Loading Fixture group; consists of 56SL1 and 2, 56SL3(2), 56SL4(2), 56SL5, 56SL6(2)

24SU

- Furniture Trimmer Attachment**
 Object: To remove any imperfections from Furniture Mould Product (this attachment is secured to the Galley Bracket)
 24SU1 Furniture Trimmer Attachment; consists of X34SG



1SG

- 1SG Cutter Actuating Block
 1SG1 Link
 1SG2 Link Yoke, to Cutter Cam Lever
 1SG3 Link Yoke Pin
 1SG4 Link Yoke Pin Split Pin, $\frac{3}{32}'' \times \frac{1}{2}''$
 1SG5 Link Lock Nut, left hand
 1SG6 Link Lock Nut, right hand
X1SG Cutter Actuating Block group; consists of 1SG, 1SG1 to 6 inclusive

2SG

- a2SG* Cutter Actuating Lever
 a2SG1* Fulcrum Pin
 b2SG2 Pin, to Cutter Blade
 a2SG3 Pin Lock Screw
 2SG4 Pin, to Cutter Actuating Plunger Link
 2SG5 Pin Split Pin (2), $\frac{1}{16}'' \times \frac{1}{2}''$
 2SG6 Taper Pin, $\frac{3}{16}'' \times 1\frac{1}{4}''$
*Xa2SG** Cutter Actuating Lever group; consists of a2SG, a2SG1, b2SG2, a2SG3, 2SG4, 2SG5(2), 2SG6
 *Can be fitted only at Workshops

3SG

- a3SG* Cutter Actuating Lever Bracket
 3SG1 Screw (4), $\frac{3}{8}'' \times \frac{3}{4}''$, to Main Stand
 3SG2 Taper Pin (2), $\frac{3}{16}'' \times \frac{3}{4}''$, to Main Stand
*Xa3SG** Cutter Actuating Lever Bracket group; consists of a3SG, 3SG1(4), 3SG2(2)
 *Can be fitted only at Workshops

4SG

- a4SG Cutter Actuating Plunger
 a4SG1 Abutment and Guide for Cutter Setting Block
 a4SG2 Abutment Screw (2), $\frac{5}{32}'' \times \frac{5}{8}''$
 a4SG3 Link, to Actuating Lever
 4SG4 Link Pin
 4SG5 Spring
 4SG6 Spring Post
 4SG8 Washer, rubber
Xa4SG Cutter Actuating Plunger group; consists of a4SG, a4SG1, a4SG2(2), a4SG3, 4SG4, 5 and 6, 4SG8

5SG

- 5SG Cutter Blade
 b5SG1 Cover
 5SG2 Cover Screw (4), $\frac{3}{16}'' \times \frac{3}{8}''$, to Blade Bracket and Shear Block
Xb5SG Cutter Blade group; consists of 5SG, b5SG1, 5SG2(4)

6SG

- b6SG* Cutter Blade Bracket
 6SG1 Extension
 6SG2 Extension Screw, $\frac{3}{16}'' \times \frac{3}{8}''$
 6SG3 Screw, short, $\frac{5}{16}'' \times 3\frac{5}{16}''$, hexagon, to Main Stand, for 18 point and didot Material only
 a6SG3 Screw, long, $\frac{5}{16}'' \times 4\frac{3}{8}''$, hexagon to Main Stand
 6SG14 Screw Collar
 6SG15 Screw Washer
 6SG16 Screw Washer, for 18 point and didot Material only
*Xc6SG** Cutter Blade Bracket group; consists of b6SG, 6SG1 and 2, a6SG3, 6SG14 and 15
 *Can be fitted only at Workshops

7SG

- a7SG Cutter Setting Block

8SG

- 8SGG* Cutter Setting Levers
 8SG8† Cutter Setting Lever, upper
 8SG1 Taper Pin
 8SG2 Rod Yoke, left hand, to Lever
 8SG3 Rod Yoke Pin, and Spring Post
 8SG4 Rod Yoke Pin Split Pin, $\frac{1}{16}'' \times \frac{3}{8}''$
 a8SG5 Rod
 8SG6 Rod Yoke Lock Nut, left hand
 8SG7 Rod Yoke Lock Nut, right hand
 8SG8† (refer after 8SGG)
 8SG9 Adjusting Screw
 8SG10 Adjusting Screw Lock Nut
 8SG11 Taper Pin, $\frac{3}{8}'' \times \frac{3}{4}''$
 8SG12 Fulcrum Pin (not supplied separately, order 8SGG)
 8SG13 Spring
 8SG14 Spring Post, in Main Stand (see Plate 4)
 8SG15 Stop Pin, in Main Stand (see Plates 4, 5)
 8SG16 Stop Pin Nut (see Plate 5)
 8SG17 Stop Plate (see Plate 5)
 8SG18 Rod Yoke, right hand, to Setting Block
 8SG19 Rod Yoke Pin
 8SG20 Rod Yoke Pin Split Pin, $\frac{1}{16}'' \times \frac{3}{8}''$
Xb8SG Cutter Setting Levers group; consists of 8SGG, 8SG2, 3 and 4, a8SG5, 8SG6 and 7, 8SG9 and 10, 8SG13 to 20 inclusive
 *8SGG consists of 8SG, 8SG1, 8SG8, 8SG11 and 12
 †Can be fitted only at Workshops

13SG

- b13SGG* Lead Guide, left hand
 b13SG1† Stem
 13SG2† Stem Collar
 13SG3 Stem Collar Taper Pin
 13SG5 Spring
Xb13SG Lead Guide, left hand, group; consists of b13SGG, 13SG5
 *b13SGG consists of b13SG, b13SG1, 13SG2 and 3
 †Can be fitted only at Workshops

14SG

- b14SGG* Lead Guide, right hand
 a14SG1† Stem
 14SG2† Stem Collar
 14SG3 Stem Collar Taper Pin
 14SG4 Spring
Xb14SG Lead Guide, right hand, group; consists of b14SGG, 14SG4
 *b14SGG consists of b14SG, a14SG1, 14SG2 and 3
 †Can be fitted only at Workshops

15SG

- b15SG Lead Guide (left hand) Bracket
 15SG1 Screw (2), $\frac{3}{16}'' \times 1\frac{1}{32}''$, to Main Stand
Xb15SG Lead Guide (left hand) Bracket group; consists of b15SG, 15SG1(2)

16SG

- a16SG Lead Stacker
 a16SG1 Block

- a16SG1* assd. Block, assembled
 b16SG2G† Block Clamp
 a16SG3 Block Clamp Screw
 16SG4 Block Clamp Dowel Pin
 16SG5 Plunger
 16SG6 Plunger Spring
 16SG7 Bar
 16SG8 Bar Screw (2), $\frac{1}{4}'' \times 1\frac{3}{8}''$, hexagon
 16SG9 Bar Screw Washer (2)
 16SG11 Block Clamp Screw Spring
Xa16SG Lead Stacker group; consists of a16SG, a16SG1 assd., 16SG7, 16SG8(2), 16SG9(2)
 *a16SG1 assd. consists of a16SG1, b16SG2G, a16SG3, 16SG5 and 6
 16SG11
 †b16SG2G consists of b16SG2, 16SG4

17SG

- a17SG Lead Stacker Connecting Rod
 17SG3 Eye, right hand, to Lead Stacker
 a17SG4 Eye Pin
 17SG5 Eye Lock Nut, right hand
 17SG6 Eye, left hand, to Lead Stacker Lever
 17SG7* Eye Pin
 17SG8 Eye Lock Nut
Xa17SG Lead Stacker Connecting Rod group; consists of a17SG, 17SG3, a17SG4, 17SG5 to 8 inclusive
 *Can be fitted only at Workshops

18SG

- 18SG Lead Stacker Fulcrum Pin, front
 18SG1 Lead Stacker Fulcrum Pin, rear
 a18SG2 Lock Screw, $\frac{1}{4}'' \times \frac{9}{16}''$, hexagon, in Galley Bracket
X18SG Lead Stacker Fulcrum Pin group; consists of 18SG, 18SG1, a18SG2

19SG

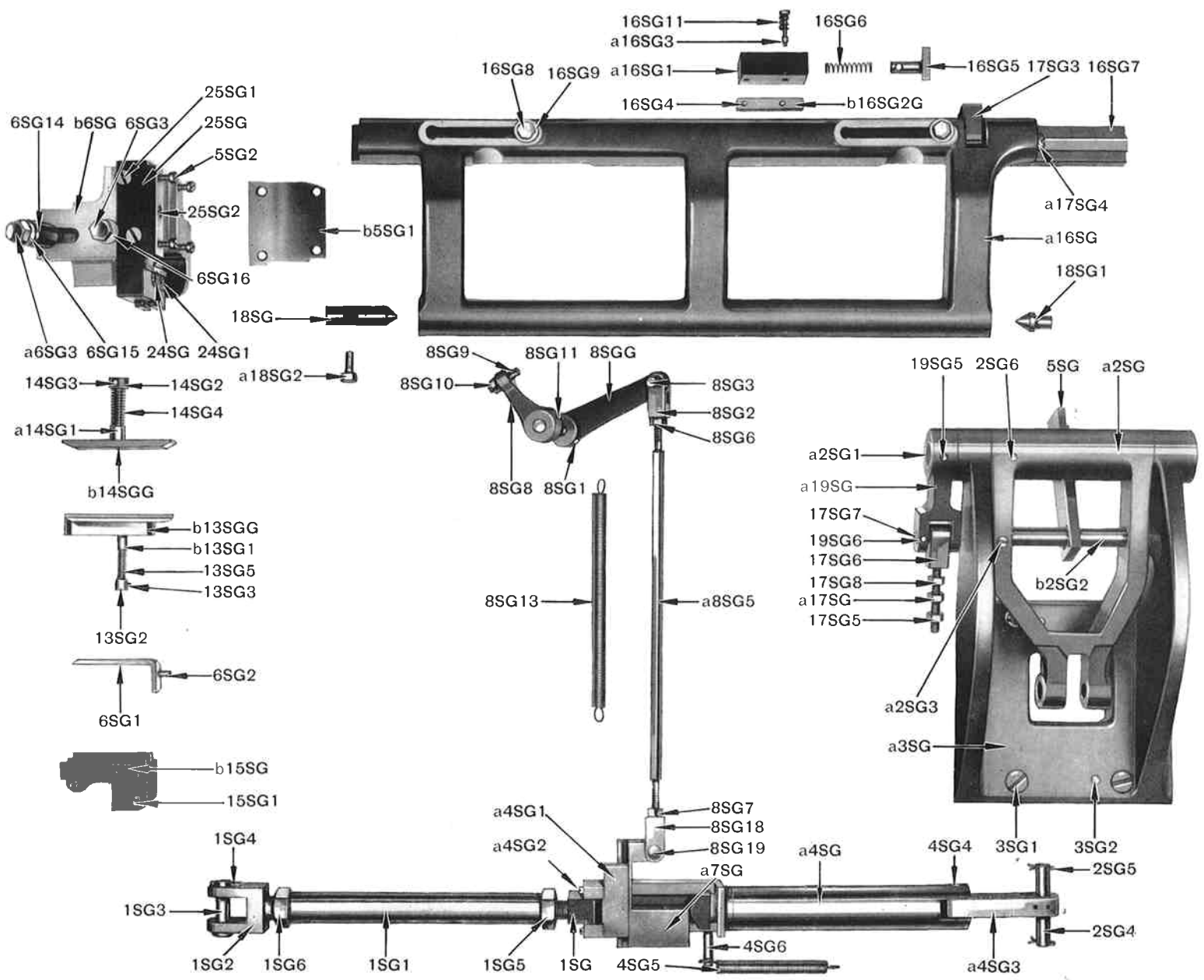
- a19SG* Lead Stacker Lever
 19SG5 Taper Pin, $\frac{3}{16}'' \times 1\frac{1}{4}''$, to Cutter Actuating Lever Fulcrum Pin
 19SG6 Taper Pin, $\frac{3}{8}''$ to $\frac{3}{4}''$, to Lead Stacker Connecting Rod Eye (left hand) Pin
Xa19SG Lead Stacker Lever group; consists of a19SG, 19SG5 and 6
 *Can be fitted only at Workshops

24SG

- 24SG* Shear Blade
 24SG1 Screw (2), $\frac{5}{32}'' \times \frac{5}{16}''$, countersunk
*X24SG** Shear Blade group; consists of 24SG, 24SG1(2)
 *Can be replaced only if complete Cutter Blade Bracket Assembly is returned to Works

25SG

- 25SG* Shear Block
 25SG1 Screw, short (2), $\frac{1}{4}'' \times \frac{3}{4}''$, to Cutter Blade Bracket
 25SG2 Screw, long, $\frac{5}{16}'' \times 1\frac{1}{16}''$, to Cutter Blade Bracket
*X25SG** Shear Block group; consists of 25SG, 25SG1(2), 25SG2
 *Can be replaced only if complete Cutter Blade Bracket Assembly is returned to Works



ISF

- a1SF **Lead Mould Blade Stop**, point
 b1SF Lead Mould Blade Stop, didot

2SF

- 2SFF* **Lead Mould Blade Stop Lever**, point
 a2SFF† Lead Mould Blade Stop Lever, didot
 a2SF2 Taper Pin, $\frac{9}{64}'' \times \frac{5}{8}''$
 a2SF3‡ Stop Lever, outer
 2SF4 Fulcrum Pin (not supplied separately, order 2SFF or a2SFF)
 2SF6 Fulcrum Spring
 2SF7 Fulcrum Spring Plunger
 2SF8 Taper Pin, $\frac{9}{64}'' \times \frac{7}{8}''$
 X2SF Lead Mould Blade Stop Lever, point, group; consists of 2SFF, 2SF6 and 7
 Xa2SF Lead Mould Blade Stop Lever, didot, group; consists of a2SFF, 2SF6 and 7
 *2SFF consists of 2SF, a2SF2 and 3, 2SF4, 2SF8
 †a2SFF consists of a2SF, a2SF2 and 3, 2SF4, 2SF8
 ‡Can be fitted only at Workshops

3SF

- 3SF **Mould Blade Fork Connecting Pin**
 a3SF Mould Blade Fork Connecting Pin, SCRIPT MOULD ATTACHMENT
 3SF1 Screw, $\frac{1}{8}'' \times \frac{3}{16}''$
 3SF2 Retaining Spring, SCRIPT MOULD ATTACHMENT
 3SF3 Retaining Spring Screw (2), $\frac{1}{8}'' \times \frac{3}{16}''$, to Mould Blade Slide, SCRIPT MOULD ATTACHMENT
 X3SF Mould Blade Fork Connecting Pin group; consists of 3SF, 3SF1

4SF

- 4SF* **Mould Blade Slide**
 a4SF Mould Blade Slide, SCRIPT MOULD ATTACHMENT
 4SF1* Abutment Pin, for Wedge
 b4SF2 Driving Block
 c4SF2 Driving Block, SCRIPT MOULD ATTACHMENT
 b4SF3 Driving Block Screw, hexagon
 c4SF3 Driving Block Screw, $\frac{5}{16}'' \times 3\frac{5}{16}''$, hexagon, through Cap, SCRIPT MOULD ATTACHMENT
 4SF4 Abutment Plate, for Lead Mould Plate Stop
 4SF5 Abutment Plate Screw, long, $\frac{3}{16}'' \times \frac{9}{16}''$
 4SF6 Abutment Plate Screw (2), short, $\frac{3}{16}'' \times \frac{3}{8}''$
 a4SF7 Driving Block Cap
 4SF8 Driving Block Abutment
 4SF9 Driving Block Spring
 a4SF9 Driving Block Spring, SCRIPT MOULD ATTACHMENT
 4SF10 Driving Block Cap Bush, SCRIPT MOULD ATTACHMENT

- 4SF11 Driving Block Spring Thrust Plate, SCRIPT MOULD ATTACHMENT
 4SF12 Driving Block Spring Thrust Plate Screw (2), $\frac{5}{32}'' \times \frac{9}{16}''$ SCRIPT MOULD ATTACHMENT
 4SF13 Driving Block Spring Thrust Plate Screw Nut (2), SCRIPT MOULD ATTACHMENT
 4SF14 Mould Blade Slide Rod, SCRIPT MOULD ATTACHMENT
 X4SF Mould Blade Slide group; consists of 4SF, 4SF1, b4SF2 and 3, 4SF4 and 5, 4SF6(2), a4SF7, 4SF8 and 9

*Can be fitted only at Workshops

8SF

- 8SFF* **Wedge**
 8SF1† Rod
 8SF2 Rod Nut
 8SF3 Rod Rivet
 8SF4 Rod Washer
 X8SF Wedge group; consists of 8SFF, 8SF2, 8SF4
 *8SFF consists of 8SF, 8SF1, 8SF3
 †Can be fitted only at Workshops

9SF

- b9SFF* **Wedge Indicator**
 9SF1 Pin
 9SF4 Scale, Type
 a9SF5 Scale, Leads
 9SF6 Scale Screw (2), $\frac{1}{8}'' \times \frac{1}{4}''$, to Housing, for a9SF5
 9SF7 Scale Screw (2), $\frac{1}{8}'' \times \frac{1}{4}''$, to Housing, for 9SF4
 Xc9SF Wedge Indicator group; consists of b9SFF, 9SF4, a9SF5, 9SF6(2), 9SF7(2)
 *b9SFF consists of b9SF, 9SF1

10SF

- 10SF **Wedge Screw**
 a10SF1 Handwheel
 a10SF2 Handwheel Lock Screw
 10SF3 Spring for Wedge
 10SF4 Scale, Leads
 10SF5 Scale Clamp Bolt
 10SF6 Scale Clamp Bolt Nut
 10SF7 Scale Clamp Bolt Washer
 10SF8 Scale Retaining Plate
 10SF9 Scale Retaining Plate Screw (6), $\frac{5}{32}'' \times 1\frac{1}{4}''$, countersunk
 a10SF10 Scale, Type
 10SF11 Scale Clamp
 10SF12 Scale Clamp Lock Screw, $\frac{3}{16}'' \times \frac{7}{16}''$, hexagon
 10SF13 Scale Retaining Plate, Part 1 (marked "Leads and Type")
 10SF14 Scale Retaining Plate, Part 2
 Xb10SF Wedge Screw and Scales group; consists of 10SF, a10SF1 and 2, 10SF3 to 8 inclusive, 10SF9(6), a10SF10, 10SF11 to 14 inclusive

11SF

- b11SF **Wedge Screw Clamp**
 a11SF1 Bolt
 a11SF2 Nut
 Xb11SF Wedge Screw Clamp group; consists of a11SF, a11SF1, 11SF2

12SF

- 12SFF* **Wedge Screw Housing**
 12SF1† Bush, for Lead Mould Blade Stop Levers
 12SF2 Screw (3), $\frac{3}{8}'' \times \frac{7}{8}''$, to Base
 X12SF Wedge Screw Housing group; consists of 12SFF, 12SF2(3)
 *12SFF consists of 12SF, 12SF1
 †Can be fitted only at Workshops

13SF

- 13SF* **Wedge Screw Housing Base**
 13SF1* Support Pin, lower, for Wedge
 13SF2* Support Pin, upper, for Wedge
 13SF3* Taper Pin (2), to Main Stand
 13SF4 Screw (4), $\frac{3}{8}'' \times \frac{7}{8}''$, to Main Stand
 X13SF* Wedge Screw Housing Base group; consists of 13SF, 13SF1 and 2, 13SF3(2), 13SF4(4)
 *Can be fitted only at Workshops

14SF

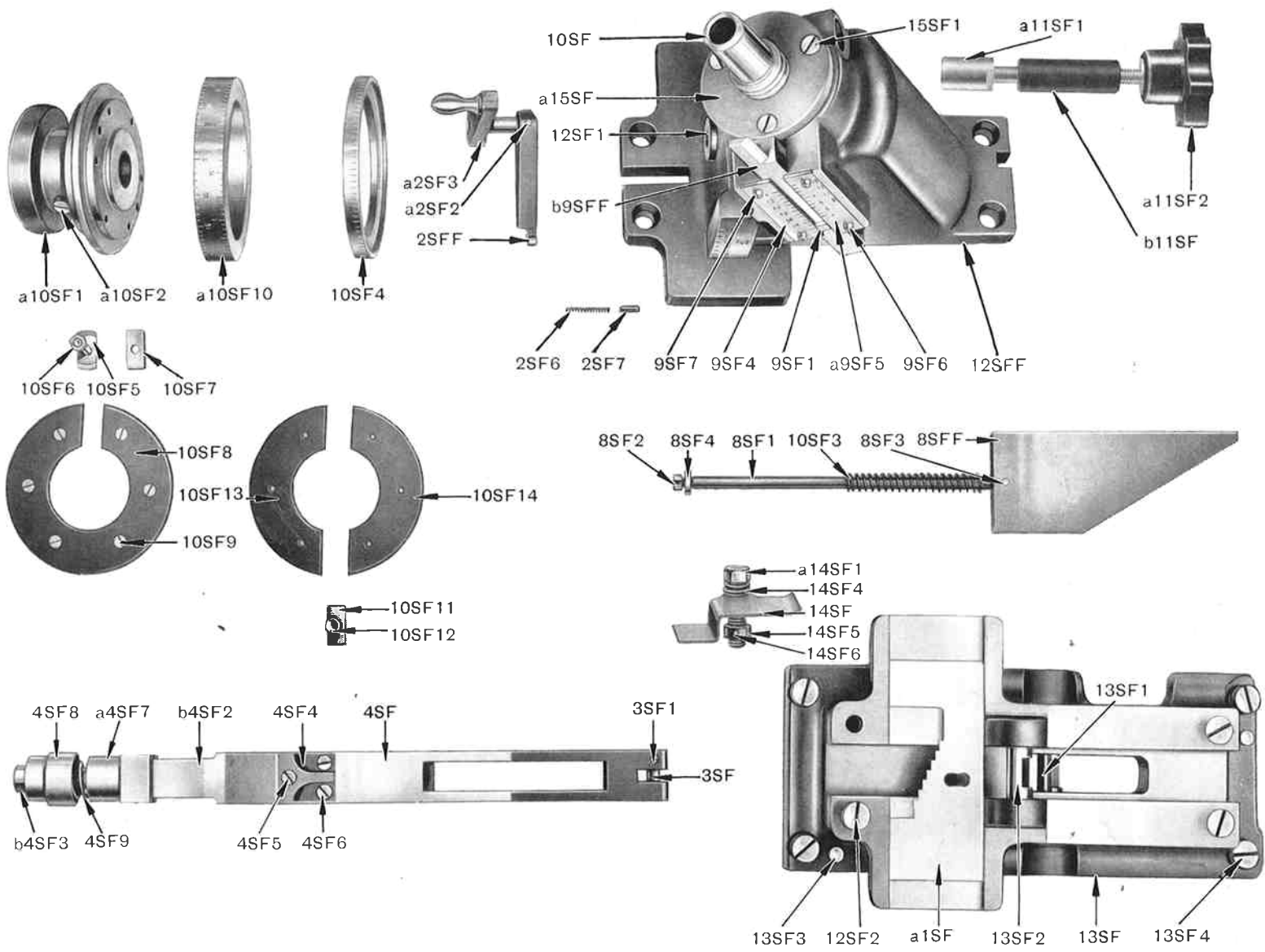
- 14SF **Wedge Screw Housing Cover**, for Mould Blade Slide (not supplied separately, order X14SF)
 a14SF1 Screw, for Base to Main Stand, and Pivot for Cover (not supplied separately, order X14SF)
 14SF4* Spring
 14SF5* Screw Collar
 14SF6 Screw Collar Rivet
 X14SF Wedge Screw Housing Cover, for Mould Blade Slide, group; consists of 14SF, a14SF1, 14SF4, 5 and 6
 *Can be fitted only at Workshops

15SF

- a15SF **Wedge Screw Nut**
 15SF1 Screw (3), $\frac{1}{4}'' \times \frac{9}{16}''$, to Housing
 Xa15SF Wedge Screw Nut group; consists of a15SF, 15SF1(3)

26SU

- Palace Script Mould Attachment For Super Caster**
 26SUI **Palace Script Mould Attachment**; consists of Xb22SE, a24SE, a24SE1 and 2, a24SE6 and 7, 24SE8, b28SE8, a30SE1, b34SE, a3SF, 3SF2, 3SF3(2), a4SF, c4SF2 and 3, a4SF7, a4SF9, 4SF10 and 11, 4SF12(2), 4SF13(2), 4SF14, a6SF, 53SL1L, X57SL, Blank Matrix 70826



5SE

- a5SE **Galley Locating Block**
 a5SE1 Thumb Screw (2), to Type Carrier Cover
 5SE2 Thumb Screw Washer (2)
Xa5SE Galley Locating Block group; consists of a5SE, a5SE1(2), 5SE2(2)

8SE

- a8SE† **Matrix Heads Base**
 8SE1 Locating Key, front, Main Stand
 8SE2 Locating Key Screw, $\frac{1}{4}'' \times \frac{3}{4}''$
 8SE3 Locating Key, left hand, Matrix Head
 8SE4 Locating Key Screw, $\frac{1}{4}'' \times \frac{9}{16}''$
 a8SE5 Locating Key, rear, Main Stand
 8SE6 Locating Key Distance Piece
 a8SE7 Locating Key Screw
 8SE8† Locating Key, right hand, Matrix Head
 8SE9 Locating Key Taper Pin, $\frac{3}{16}'' \times \frac{3}{4}''$
 8SE10 Locating Key Screw, $\frac{1}{4}'' \times \frac{5}{8}''$
 b8SE11 Locating Key Distance Piece Housing
 a8SE12 Locating Key Distance Piece Housing Screw (2), $\frac{1}{4}'' \times \frac{3}{4}''$
 a8SE13 Locating Key Distance Piece Clamp Screw, $\frac{1}{4}'' \times 1''$, hexagon, through Housing
 —* Screw (3), $\frac{3}{8}'' \times \frac{7}{8}''$, to Main Stand
Xa8SE† Matrix Heads Base group; consists of a8SE, 8SE1 to 4 inclusive, a8SE5, 8SE6, a8SE7, 8SE8, 9 and 10, b8SE11, a8SE12(2), a8SE13
 *Use 3 of the 4 Screws 4SD12 supplied for holding down the Counter Bracket to Main Stand. See group 4SD
 †Can be fitted only at Workshops

23SE

- a23SE† **Type Carrier Cover**, to Matrix Heads Base
 a23SE1 Dowel Pin
 23SE2 Screw, short (2), $\frac{1}{4}'' \times \frac{5}{8}''$
 23SE3 Screw, long (2), $\frac{1}{4}'' \times 1\frac{1}{16}''$, hexagon
Xa23SE† Type Carrier Cover, to Matrix Heads Base group; consists of a23SEE, 23SE2(2), 23SE3(2)
 *a23SEE consists of a23SE, a23SE1
 †Can be fitted only at Workshops

24SE

- a24SE **Type Carrier Connecting Rod**
 a24SE1 Lock Nut, left hand
 a24SE2 Lock Nut, right hand
 a24SE3E* Yoke, to Type Carrier
 24SE4† Yoke Pin
 24SE5 Yoke Pin Taper Pin
 a24SE6 Yoke, to Type Carrier Cam Lever
 a24SE7 Yoke Pin
 24SE8 Yoke Pin Split Pin, $\frac{3}{32}'' \times \frac{1}{2}''$
Xa24SE Type Carrier Connecting Rod group; consists of a24SE, a24SE1 and 2, a24SE3E, a24SE6 and 7, 24SE8
 *a24SE3E consists of a24SE3, 24SE4 and 5
 †Can be fitted only at Workshops

26SE

- 26SE **Type Carrier Guard**
*a26SE** Type Carrier Guard (see Plate 40)
 26SE1 Screw (2), $\frac{3}{16}'' \times \frac{5}{8}''$, to Type Carrier Cover
X26SE Type Carrier Guard group; consists of 26SE, 26SE1(2)
 *Use the 2 Screws 26SE1 supplied as part of the Super Caster equipment

27SE

- 27SE **Type Support Spring Cam**
 27SE1 Bracket
 27SE2 Bracket Screw (2), $\frac{1}{4}'' \times \frac{7}{8}''$, to Base
 27SE3 Screw, long, $\frac{1}{4}'' \times \frac{1}{16}''$, to Bracket
 27SE4 Screw, short, $\frac{1}{4}'' \times \frac{11}{16}''$, to Bracket
 27SE5 Bracket Packing Plate, for 40-72 point and didot, up to 12 point Setwise
X27SE Type Support Spring Cam group; consists of 27SE, 27SE1, 27SE2(2), 27SE3, 4 and 5

28SE

- 28SE **Type Channel Block**, adjustable
 28SE *assd.** Type Channel Block, adjustable, assembled
 28SE1 Clamp (not supplied separately, order 28SE4E)
 a28SE1 Clamp, ADAPTOR BASE ATTACHMENT, a1SU5, e1SU5, a1SU7, b1SU7 (not supplied separately, order a28SE4E)
 28SE2 Clamp Release Pin
 a28SE2 Clamp Release Pin, ADAPTOR BASE ATTACHMENT, a1SU5, e1SU5, a1SU7, b1SU7
 28SE3 Clamp Spring
 28SE4E† Clamp Tongue
 a28SE4E† Clamp Tongue, ADAPTOR BASE ATTACHMENT, a1SU5, e1SU5, a1SU7, b1SU7
 28SE5 Clamp Tongue Rivet (2) or (3)
 28SE6 Clamp Tongue Stop Plate
 28SE7 Clamp Tongue Stop Plate Screw (2), $\frac{1}{8}'' \times \frac{11}{16}''$, countersunk, to Block
 28SE8§ Latch
 a28SE8§ Latch, ADAPTOR BASE ATTACHMENT, a1SU5, e1SU5, a1SU7, b1SU7
 b28SE8§ Latch, SCRIPT MOULD ATTACHMENT
 28SE9 Latch Screw, $\frac{1}{8}'' \times \frac{3}{16}''$, to Clamp
 28SE10 Thumb Screw, to Type Carrier Cover
 28SE11 Thumb Screw Washer
X28SE Type Channel Block, adjustable, group; consists of 28SE *assd.*, 28SE10, 28SE11
 *28SE *assd.* consists of 28SE, 28SE3, 28SE4E, 28SE6, 28SE7(2)
 †28SE4E consists of 28SE1 and 2, 28SE4, 28SE5(2), 28SE8 and 9
 ‡a28SE4E consists of a28SE1, a28SE2, a28SE4, 28SE5(3), a28SE8, 28SE9
 §Can be fitted only at Workshops

29SE

- 29SE† **Type Channel Block**, fixed, Type 5-13 point and didot
 29SE1 Facing (not supplied separately, order 29SEE)
 29SE4† Latch
 29SE5 Latch Screw, $\frac{1}{8}'' \times \frac{7}{16}''$
 29SE6 Taper Pin (2), $\frac{1}{16}'' \times 1''$, to Type Carrier Cover
 29SE7 Screw (2), $\frac{1}{4}'' \times \frac{3}{8}''$, to Type Carrier Cover
X29SE† Type Channel Block, fixed, Type 5-13 point and didot, group; consists of 29SEE, 29SE6(2), 29SE7(2)
 *29SEE consists of 29SE, 29SE1, 29SE4 and 5
 †Can be fitted only at Workshops

30SE

- 30SE* **Type Channel Block**, fixed, solid Type 14-72 point and didot and Quotations 36-72 point and didot
 30SE1* Latch
 a30SE1* Latch, SCRIPT MOULD ATTACHMENT
 30SE2 Latch Screw, $\frac{3}{8}'' \times \frac{7}{16}''$
X30SE Type Channel Block, fixed, solid Type 14-72 point and didot and Quotations 36-72 point and didot, group; consists of 30SE, 30SE1 and 2
 *Can be fitted only at Workshops

31SE

- 31SE* **Type Channel Block**, fixed, cored Type 40-72 point and didot
 31SE1* Latch
 31SE2 Latch Screw, $\frac{1}{4}'' \times \frac{7}{16}''$
X31SE Type Channel Block, fixed, cored Type 40-72 point and didot, group; consists of 31SE, 31SE1 and 2
 *Can be fitted only at Workshops

34SE

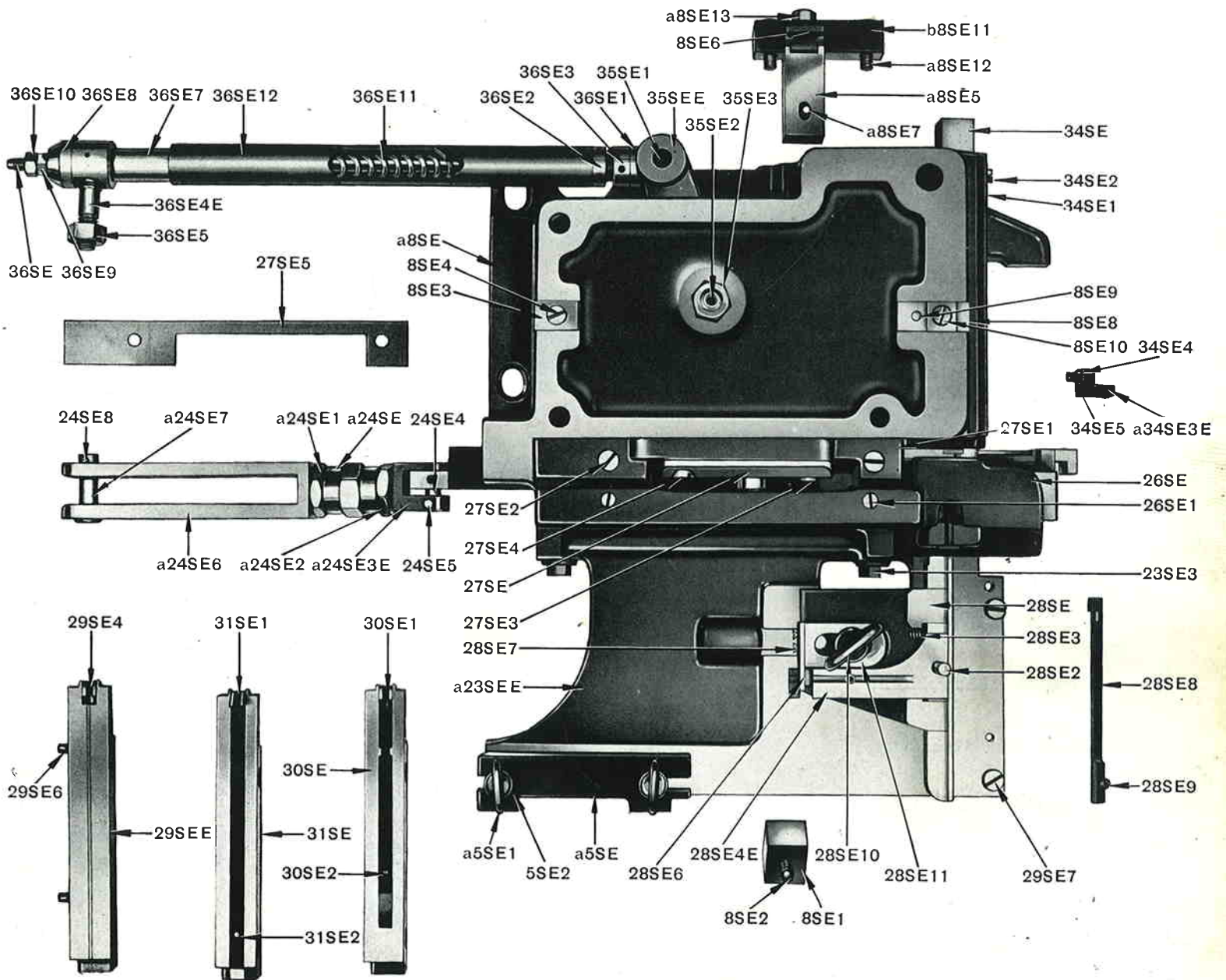
- 34SE **Type Pusher**
 b34SE Type Pusher, SCRIPT MOULD ATTACHMENT
 34SE1† Cover
 34SE2 Cover Screw (6), $\frac{3}{16}'' \times \frac{5}{16}''$, to Matrix Head Base
 a34SE3E† Channel Closing Plate
 34SE4 Channel Closing Plate Dowel Pin (2), to Matrix Heads Base
 34SE5 Channel Closing Plate Screw, $\frac{3}{16}'' \times \frac{3}{8}''$, to Matrix Heads Base
Xa34SE† Type Pusher group; consists of 34SE, 34SE1, 34SE2(6), a34SE3E, 34SE5
 *a34SE3E consists of a34SE3, 34SE4(2)
 †Can be fitted only at Workshops

35SE

- 35SE† **Type Pusher Lever**
 35SE1 Ball Stud
 35SE2 Fulcrum Pin, to Matrix Head base
 35SE3 Fulcrum Pin Nut
X35SE Type Pusher Lever group; consists of 35SEE, 35SE2 and 3
 *35SEE consists of 35SE, 35SE1

36SE

- 36SE **Type Pusher Lever Connecting Rod**
 36SE1 Ball Socket, Type Pusher Lever
 36SE2 Ball Socket Plug
 36SE3 Ball Socket Lock Nut
 36SE4E* Ball Stud, Type Pusher Cam Lever
 36SE5 Ball Stud Nut
 36SE6 Ball Stud Snug Pin
 36SE7 Ball Stud Socket, long
 36SE8 Ball Stud Socket, short
 36SE9 Nut
 36SE10 Nut Lock Nut
 36SE11 Spring
 36SE12 Spring Box
X36SE Type Pusher Lever Connecting Rod group; consists of 36SE, 36SE1, 2 and 3, 36SE4E, 36SE5, 36SE7 to 12 inclusive
 *36SE4E consists of 36SE4, 36SE6



22SE

- 22SEE*† Type Carrier
- b22SEE†‡ Type Carrier
- 22SE1‡ Bush
- 22SE2 Lever, Type Support Spring
- 22SE3 Lever Bracket
- 22SE4 Lever Bracket Screw (2), $\frac{3}{16}$ " \times $\frac{7}{32}$ "
- 22SE5 Lever Fulcrum Pin
- 22SE6 Lever Fulcrum Pin Nut
- 22SE7 Pin, Stop for Type Support Spring

Xa22SE† Type Carrier group; consists of 22SEE, 22SE2 and 3, 22SE4(2), 22SE5 and 6, a24SE3E, X32SE, X33SE, X37SE

Xb22SE† Type Carrier group; consists of b22SEE, 22SE2 and 3, 22SE4(2), 22SE5 and 6, a24SE3E, a32SEE, 32SE2, X33SE, a37SE1, 37SE4E, 37SE6

*22SEE consists of 22SE, 22SE1, 22SE7

†b22SEE consists of b22SE, 22SE1, 22SE7

‡Can be fitted only at Workshops

25SE

- 25SE Type Carrier Cushion Spring
- 25SE1 Plunger, left hand
- 25SE2 Plunger Stop
- 25SE3 Plunger, right hand
- 25SE4 Plunger Stop
- 25SE5 Plunger Stop Screw (2), $\frac{3}{16}$ " \times $\frac{3}{8}$ ", countersunk
- X25SE Type Carrier Cushion Spring group; consists of 25SE, 25SE1 to 4 inclusive 25SE5(2)

32SE

- 32SEE* Type Clamp
- a32SEE† Type Clamp, SCRIPT MOULD ATTACHMENT
- 32SE1 Extension
- 32SE2 Spring
- X32SE Type Clamp group; consists of 32SEE, 32SE2
- *32SEE consists of 32SE, 32SE1
- †a32SEE consists of a32SE, 32SE1

33SE

- 33SE Type Clamp Cover Plate
- 33SE1 Screw (8), $\frac{1}{8}$ " \times $\frac{17}{64}$ ", countersunk

- X33SE Type Clamp Cover Plate group; consists of 33SE, 33SE1(8)

37SE

- 37SE§ Type Support Spring
- a37SE§ Type Support Spring, SCRIPT MOULD ATTACHMENT
- 37SE1E* Bar
- a37SE1E† Bar, SCRIPT MOULD ATTACHMENT
- 37SE2§ Bar Extension
- 37SE3 Bar Rivet (2)
- 37SE4E‡ Yoke
- 37SE5 Yoke Extension
- 37SE6 Yoke Spring
- X37SE Type Support Spring group; consists of 37SE1E, 37SE4E, 37SE6
- *37SE1E consists of 37SE, 37SE1 and 2, 37SE3(2)
- †a37SE1E consists of a37SE, 37SE1 and 2, 37SE3(2)
- ‡37SE4E consists of 37SE4 and 5
- §Can be fitted only at Workshops

19SA

- a19SA|| Water Supply Pipe, copper, $\frac{3}{16}$ " \times 2 $\frac{3}{8}$ "
19SA1¶ Water Supply Pipe, copper, bent
(see Plate 5)
a19SA2 Water Supply Pipe, iron, $\frac{1}{4}$ " \times 1 $\frac{3}{4}$ "
b19SA2A*§ Water Supply Pipe, copper,
Part 2
c19SA2 Water Supply Pipe, copper,
to Strainer
19SA3‡ Water Supply Pipe, iron, $\frac{1}{4}$ " \times 1 $\frac{3}{4}$ "
19SA4‡ Water Supply Pipe, iron, $\frac{1}{4}$ " \times 4 $\frac{1}{2}$ "
19SA5‡ Water Supply Pipe, iron, $\frac{1}{4}$ " \times 21 $\frac{3}{4}$ "
19SA6‡ Water Supply Pipe, iron, $\frac{1}{4}$ " \times 3 $\frac{3}{4}$ "
19SA7‡ Water Supply Pipe, iron, $\frac{1}{4}$ " \times 20"
a19SA7A†§ Water Supply Pipe, copper,
Part 1
b19SA7 Water Supply Pipe, copper,
from Strainer
a19SA15 Water Supply Pipe, copper,
 $\frac{3}{16}$ " \times 2 $\frac{3}{8}$ "
19SA8‡ Elbow, 90°
19SA9‡ Elbow (3), 135°
19SA10‡ Union
19SA13‡ Union Packing, rubber
19SA14 Union, brass (1)
a19SA15 (refer after b19SA7)
19SA17 Connector to Elbow
19SA18§ Nut (2) (not supplied separately,
order a19SA7A)
19SA19§ Union
19SA20 Connector to Bracket
19SA21§ Nut (2) (not supplied separately,
order b19SA2A)
19SA22 Connector (2), to Strainer
19SA23 Strainer, "Spirax"
a19SA24 Strainer, Bracket
19SA25 Strainer, Bracket Clamp Bolt,
 $\frac{1}{4}$ " \times $\frac{3}{4}$ ", hexagon
19SA26 Strainer, Bracket Clamp Screw
Nut
19SA27 Strainer Bracket Clamp Screw (2),
 $\frac{1}{16}$ " \times $\frac{5}{8}$ ", hexagon, to Base
19SA28 Water Supply Pipe, Strainer Washer
19SA29 Water Supply Pipe, Strainer Gauze
19SA30 Nut
X19SA†¶ Water Supply Pipe group; consists of
a19SA, 19SA1, a19SA2, 19SA3 to
8 inclusive, 19SA9(3), 19SA10,
19SA13, 19SA14(2), 19SA15
Xc19SA§¶ Water Supply Pipe group; consists of
19SA1, b19SA2A, a19SA7A,
19SA14 and 15, 19SA17,
19SA19 and 20
Xe19SA Water Supply Pipe, copper, group;
consists of 19SA1, c19SA2,
b19SA7, 19SA14, a19SA15,
19SA20, 19SA22(2), 19SA23,
a19SA24, 19SA25 and 26,
19SA27(2), 19SA30

*b19SA2A consists of b19SA2,
19SA21(2)

†a19SA7A consists of a19SA7,
19SA18(2)

‡Super Casters prior to 70728 were
equipped with these parts

§Super Casters numbered 71164 to
71245 inclusive and 71247 to 71249
inclusive were equipped with these
parts

||Super Casters numbered 70492 to
71163 were equipped with this
part

¶Can be fitted only at Workshops

20SA

- a20SA **Water Supply Valve** (not supplied separately, order Xc20SA)
- 20SA3* Handle Rivet
 - 20SA4* Spring
 - 20SA5* Spring Abutment
 - 20SA6* Spring Abutment Lock Nut
 - 20SA7 Pipe, iron, $\frac{1}{8}'' \times 1\frac{1}{8}''$, to Bracket
 - 20SA8 Pipe Elbow
 - 20SA9 Pipe Nipple, brass, $\frac{1}{8}''$
 - 20SA10 Reducer, $\frac{1}{4}''$ - B.S.P. to $\frac{1}{8}''$ B.S.P.
 - 20SA11† Reducer, $\frac{1}{4}''$ - B.S.P. to $\frac{5}{16}''$ - 40 R.H.
- a20SA11 Connector
- 20SA12 Diaphragm
- Xb20SA† **Water Supply Valve group**; consists of a20SA, 20SA7 to 11 inclusive
- Xc20SA **Water Supply Valve group**; consists of a20SA, 20SA7 to 10 inclusive, a20SA11

*Super Casters numbered 70492 to 71163 inclusive were equipped with these parts

†Super Casters numbered 71164 to 71797 inclusive were equipped with these parts

9SG

Galley Bracket

- 9SG2 Screw, to Main Stand, and Support for Air Nozzle Holder

21SU

Water Piping (drain and supply, copper) Attachment

Object: To prevent corrosion by fitting copper water drain and supply pipes in place of iron

For Super Casters 70492 to 70727 inclusive

- 21SU **Water Piping (drain and supply, copper) Attachment**; consists of b16SAA, a16SA5A, 16SA16, 16SA18 and 19, 18SA9 b19SA2A, a19SA7A, 19SA19 and 20

Note: Super Casters numbered 70728 and onwards incorporate this attachment

30SU

Water Supply Pipe Strainer Attachment

Object: To provide a "Spirax" strainer for the water supply

For Super Casters numbered 70728 to 71245 inclusive, 71247 to 71249 inclusive

- 30SUI **Water Supply Pipe Strainer Attachment**; consists of c19SA2, b17SA7, 19SA22(2), 19SA23, a19SA24, 19SA25 and 26, 19SA27(2). The following part on the existing machine needs to be modified: a7SA

Note: Super Casters numbered 71246, 71250 and over incorporate this attachment

19SA

- a19SA|| Water Supply Pipe, copper, $\frac{3}{16}$ " \times $2\frac{3}{8}$ "
19SA1¶ Water Supply Pipe, copper, bent
(see Plate 5)
a19SA2 Water Supply Pipe, iron, $\frac{1}{4}$ " \times $1\frac{3}{4}$ "
b19SA2A*§ Water Supply Pipe, copper,
Part 2
c19SA2 Water Supply Pipe, copper,
to Strainer
19SA3‡ Water Supply Pipe, iron, $\frac{1}{4}$ " \times $1\frac{3}{4}$ "
19SA4‡ Water Supply Pipe, iron, $\frac{1}{4}$ " \times $4\frac{1}{2}$ "
19SA5‡ Water Supply Pipe, iron, $\frac{1}{4}$ " \times $21\frac{3}{4}$ "
19SA6‡ Water Supply Pipe, iron, $\frac{1}{4}$ " \times $3\frac{3}{4}$ "
19SA7‡ Water Supply Pipe, iron, $\frac{1}{4}$ " \times 20 "
a19SA7A†§ Water Supply Pipe, copper,
Part 1
b19SA7 Water Supply Pipe, copper,
from Strainer
a19SA15 Water Supply Pipe, copper,
 $\frac{3}{16}$ " \times $2\frac{3}{8}$ "
19SA8‡ Elbow, 90°
19SA9‡ Elbow (3), 135°
19SA10‡ Union
19SA13‡ Union Packing, rubber
19SA14 Union, brass (1)
a19SA15 (refer after b19SA7)
19SA17 Connector to Elbow
19SA18§ Nut (2) (not supplied separately,
order a19SA7A)
19SA19§ Union
19SA20 Connector to Bracket
19SA21§ Nut (2) (not supplied separately,
order b19SA2A)
19SA22 Connector (2), to Strainer
19SA23 Strainer, "Spirax"
a19SA24 Strainer, Bracket
19SA25 Strainer, Bracket Clamp Bolt,
 $\frac{1}{4}$ " \times $\frac{3}{4}$ ", hexagon
19SA26 Strainer, Bracket Clamp Screw
Nut
19SA27 Strainer Bracket Clamp Screw (2),
 $\frac{1}{16}$ " \times $\frac{5}{8}$ ", hexagon, to Base
19SA28 Water Supply Pipe, Strainer Washer
19SA29 Water Supply Pipe, Strainer Gauze
19SA30 Nut
X19SA†¶ Water Supply Pipe group; consists of
a19SA, 19SA1, a19SA2, 19SA3 to
8 inclusive, 19SA9(3), 19SA10,
19SA13, 19SA14(2), 19SA15
Xc19SA§¶ Water Supply Pipe group; consists of
19SA1, b19SA2A, a19SA7A,
19SA14 and 15, 19SA17,
19SA19 and 20
Xe19SA Water Supply Pipe, copper, group;
consists of 19SA1, c19SA2,
b19SA7, 19SA14, a19SA15,
19SA20, 19SA22(2), 19SA23,
a19SA24, 19SA25 and 26,
19SA27(2), 19SA30

*b19SA2A consists of b19SA2,
19SA21(2)

†a19SA7A consists of a19SA7,
19SA18(2)

‡Super Casters prior to 70728 were
equipped with these parts

§Super Casters numbered 71164 to
71245 inclusive and 71247 to 71249
inclusive were equipped with these
parts

||Super Casters numbered 70492 to
71163 were equipped with this
part

¶Can be fitted only at Workshops

20SA

- a20SA **Water Supply Valve** (not supplied separately, order Xc20SA)
- 20SA3* Handle Rivet
 - 20SA4* Spring
 - 20SA5* Spring Abutment
 - 20SA6* Spring Abutment Lock Nut
 - 20SA7 Pipe, iron, $\frac{1}{8}'' \times 1\frac{1}{8}''$, to Bracket
 - 20SA8 Pipe Elbow
 - 20SA9 Pipe Nipple, brass, $\frac{1}{8}''$
 - 20SA10 Reducer, $\frac{1}{4}''$ - B.S.P. to $\frac{1}{8}''$ B.S.P.
 - 20SA11† Reducer, $\frac{1}{4}''$ - B.S.P. to $\frac{5}{16}''$ - 40 R.H.
- a20SA11 Connector
- 20SA12 Diaphragm
- Xb20SA† **Water Supply Valve group**; consists of a20SA, 20SA7 to 11 inclusive
- Xc20SA **Water Supply Valve group**; consists of a20SA, 20SA7 to 10 inclusive, a20SA11

*Super Casters numbered 70492 to 71163 inclusive were equipped with these parts

†Super Casters numbered 71164 to 71797 inclusive were equipped with these parts

9SG

- Galley Bracket**
- 9SG2 Screw, to Main Stand, and Support for Air Nozzle Holder

21SU

Water Piping (drain and supply, copper) Attachment

Object: To prevent corrosion by fitting copper water drain and supply pipes in place of iron

For Super Casters 70492 to 70727 inclusive

- 21SU **Water Piping (drain and supply, copper) Attachment**; consists of b16SAA, a16SA5A, 16SA16, 16SA18 and 19, 18SA9 b19SA2A, a19SA7A, 19SA19 and 20

Note: Super Casters numbered 70728 and onwards incorporate this attachment

30SU

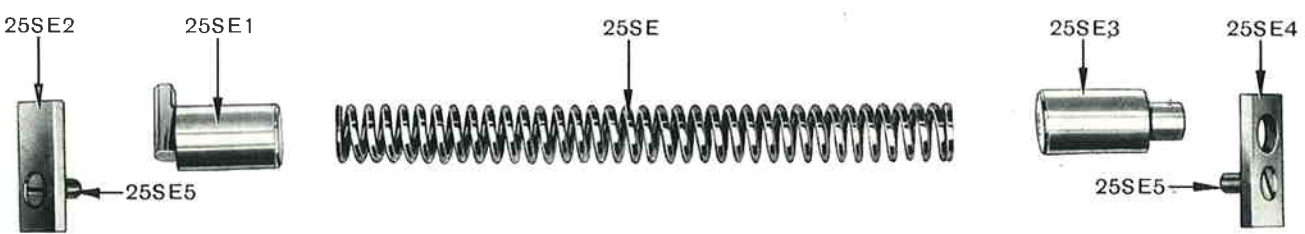
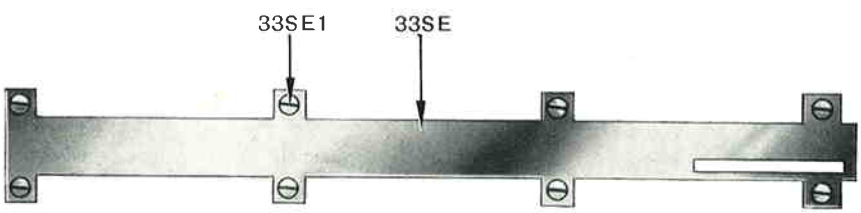
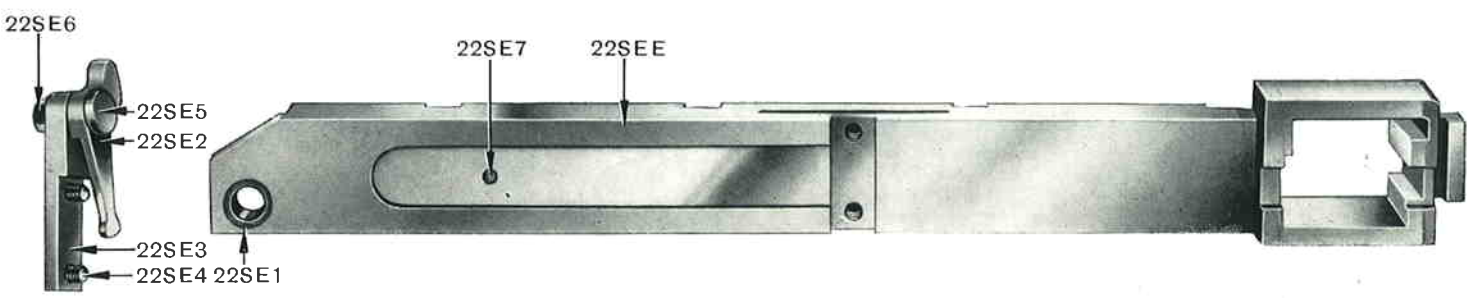
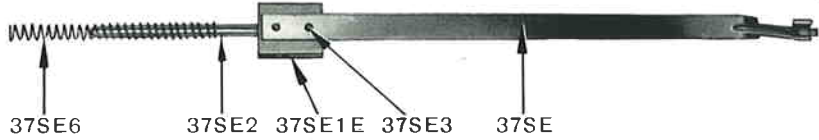
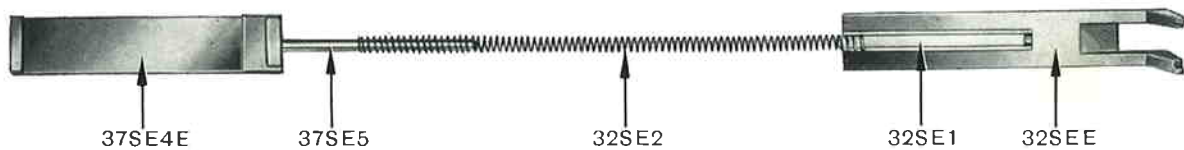
Water Supply Pipe Strainer Attachment

Object: To provide a "Spirax" strainer for the water supply

For Super Casters numbered 70728 to 71245 inclusive, 71247 to 71249 inclusive

- 30SUI **Water Supply Pipe Strainer Attachment**; consists of c19SA2, b17SA7, 19SA22(2), 19SA23, a19SA24, 19SA25 and 26, 19SA27(2). The following part on the existing machine needs to be modified: a7SA

Note: Super Casters numbered 71246, 71250 and over incorporate this attachment



- 2SE**
a2SE **Centring Pin**
a2SE1 Guide
2SE2 Guide Spring
a2SE6 Coupling Head
a2SE7 Coupling Head Screw, $\frac{1}{4} \times 1\frac{11}{16}$ ", hexagon
b2SE7 Coupling Head Screw, $\frac{1}{4} \times 1\frac{3}{4}$ ",
CENTRING PIN
AUXILIARY LOADING
SPRING ATTACHMENT
(see Plate 39)
2SE8 Coupling Head Washer
Xb2SE Centring Pin group; consists of a2SE, a2SE1, 2SE2, a2SE6 and 7, 2SE8
- 3SE**
3SE **Centring Pin Aligning Plunger**, long
3SE1 Centring Pin Aligning Plunger, short
3SE2 Lever
3SE3 Lever Fulcrum Pin, to Matrix Head
3SE4 Lever Fulcrum Pin Nut
3SE5 Sleeve
3SE6 Spring
X3SE Centring Pin Aligning Plunger group; consists of 3SE, 3SE1 to 6 inclusive

- 4SE**
4SE **Centring Pin Loading Spring**
4SE1 Bridge
4SE2 Bridge Support (2)
4SE3 Bridge Support Nut (2)
4SE4 Bridge Support Washer (2)
X4SE Centring Pin Loading Spring group; consists of 4SE, 4SE1, 2 each of 4SE2, 3 and 4

- 6SE**
a6SEE* **Matrix Head**, Composition, type heights, .918" and .9273"
b6SEE† **Matrix Head**, Composition, type heights .928" and over (specify type height)
6SE1 Oil Pipe, for Type Pusher Lever
6SE2 Screw (3), $\frac{3}{8} \times 1\frac{1}{16}$ ", hexagon, to Matrix Head Base
6SE3 Screw, $\frac{3}{8} \times 3\frac{11}{16}$ ", to Main Stand through Matrix Head Base
X6SE **Matrix Head**, Composition, type heights .918" and .9273" group; consists of a6SEE, 6SE2(3), 6SE3
Xb6SE **Matrix Head**, Composition, type height .928" and over (specify type height), group; consists of b6SEE, 6SE2(3), 6SE3
XX6SE **Matrix Head**, Composition, complete, type heights .918" and .9273", type heights .928" to 1.017" inclusive (specify type height), group; consists of Xb2SE, X3SE, X4SE, a6SEE or b6SEE, X9SE(2), X12SE, X15SE, Xa16SE, Xb18SE
*a6SEE consists of a6SE, 6SE1
†b6SEE consists of b6SE, 6SE1

- 9SE**
9SE **Matrix Holder (Composition) Retaining Plunger (2)**
9SE1 Cover (2)
9SE2 Cover Screw (4), $\frac{1}{8} \times \frac{11}{64}$ ", countersunk, to Matrix Lifter

- 9SE3 Spring (2)
X9SE **Matrix Holder (Composition) Retaining Plunger group (2)**; each consists of 9SE, 9SE1, 9SE2(2), 9SE3

- 12SE**
c12SE **Matrix Lifter**, Composition
a12SE1E*† **Guide**
12SE2 Guide Locating Pin
12SE3 Guide Slide Plate
12SE5 Guide Washer (2)
a12SE6 Locating Bar
12SE7 Locating Bar Screw (2), $\frac{1}{8} \times \frac{1}{4}$ "
12SE8 Stop Collar
12SE9 Stop Collar Bolt, $\frac{3}{16} \times 1\frac{9}{16}$ ", hexagon
12SE10 Stop Collar Bolt Nut
12SE11† Guide Locating Pin, eccentric
12SE12† Guide Locating Pin Lock Screw, $\frac{3}{16} \times \frac{7}{16}$ ", grub
12SE13† Guide Locating Pin Lock Screw Plug, $\frac{3}{16} \times \frac{1}{2}$ ", grub
12SE14 Guide Slide Plate Locating Pin (2)
X12SE **Matrix Lifter**, Composition, group; consists of c12SE, a12SE1E, 12SE3, 12SE5(2), a12SE6, 12SE7(2), 12SE8, 9 and 10, 12SE14(2)
*a12SE1E consists of a12SE1, 12SE2, 12SE11, 12 and 13
†Can be fitted only at Workshops

- 15SE**
15SE **Matrix Lifter (Composition) Adjusting Micrometer Screw (2)**
15SE1 Differential Screw (2)
15SE2 Differential Screw Key Screw, long, to Matrix Head
15SE3 Differential Screw Key Screw, short, to Matrix Head
15SE4 Plunger (2)
15SE5 Plunger Spring (2)
X15SE **Matrix Lifter (Composition) Adjusting Micrometer Screw group**; consists of 15SE(2), 15SE1(2), 15SE2 and 3, 15SE4(2), 15SE5(2)

- 16SE**
a16SE **Matrix Lifter Lever**, Composition
16SE1 Fulcrum Pin, in Matrix Head
16SE2 Fulcrum Pin Nut
Xa16SE **Matrix Lifter Lever**, Composition, group; consists of a16SE, 16SE1 and 2

- 18SE**
b18SEE* **Matrix Lifter Lever (Composition) Connecting Rod**
b18SE assd.† **Matrix Lifter Lever (Composition) Connecting Rod**, assembled
b18SE3 Eye, Matrix Cam Lever
b18SE8 Yoke, Lifter Lever
18SE9E† Yoke Pin
18SE10 Yoke Pin Head (not supplied separately, order 18SE9E)
18SE11 Yoke Pin Screw, $\frac{1}{8} \times \frac{1}{4}$ "
18SE12 Eye Pin
18SE13 Eye Pin Nut
18SE15 Plunger (not supplied separately, order b18SEE)

- 18SE16 Plunger Pin
18SE17 Spring, long
18SE18 Spring, short
18SE19 Spring Abutment Washer (2)
18SE20 Spring Tube, long
18SE21 Spring Tube, short
18SE22 Spring Tube Cap
18SE23 Spring Tube Connector
18SE24 Eye Lock Nut
Xb18SE **Matrix Lifter Lever (Composition) Connecting Rod group**; consists of b18SEE, b18SE3, b18SE8, 18SE9E, 18SE11, 12 and 13, 18SE17 and 18, 18SE19(2), 18SE20 to 24 inclusive
*b18SEE consists of b18SE, 18SE15 and 16
†b18SE assd. consists of Xb18SE, but omitting 18SE9E, 18SE11, 12 and 13
‡18SE9E consists of 18SE9 and 10

- 33SU**
Composition Matrix Head and Equipment Attachment
Object: To provide as Attachments, Composition Matrix Head and Equipment for Super Casters previously ordered without them

- For Super Caster (Skeleton) not equipped with Counter Mechanism and Equipment Attachment or Display Matrix Head and Equipment Attachment
33SU1 **Composition Matrix Head and Equipment Attachment**; consists of X2SA, Xa5SE, 6SE2(3), 6SE3, XX6SE, Xa22SE, Xa23SE, Xa24SE, X25SE, X26SE, X27SE, X28SE, X29SE, Xa34SE, X35SE, X36SE, c12SH, 12SH1, f13SHH, Xb19SH, Xa3SL, Xa4SL, 11SL1, X12SL, b17SL1(3), X19SL, 22SL1, X48SL, 1SU

- For Super Casters equipped with Counter Mechanism and Equipment Attachment
33SU2 **Composition Matrix Head and Equipment Attachment**; consists of X2SA, Xa5SE, XX6SE, 6SE2(3), 6SE3, Xa8SE, Xa22SE, Xa23SE, Xa24SE, X25SE, X26SE, X27SE, X28SE, X29SE, Xa34SE, X35SE, X36SE, c12SH, 12SH1, Xa3SL, Xa4SL, 11SL1, X12SL, b17SL1(3), X19SL, X48SL, 1SU

- For Super Casters equipped with Display Matrix Head and Equipment Attachment
33SU3 **Composition Matrix Head and Equipment Attachment**; consists of X2SA, XX6SE, X29SE, c12SH, Xe13SH, Xa3SL, Xa4SL, X48SL, 1SU

- For Super Casters equipped with Counter Mechanism and Equipment Attachment and Display Matrix Head and Equipment Attachment
33SU4 **Composition Matrix Head and Equipment Attachment**; consists of X2SA, XX6SE, X29SE, c12SH, Xa3SL, Xa4SL, X48SL, 1SU

